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Enhanced biomas s production an d harvesting efficiency of *Chlamydomonas reinhardtii* under high-ammonium conditions by powdered oyster shell

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ABSTRACT

Chlamydomonas reinhardtii prefers ammonium (NH₄⁺) as a nitrogen source, but its late-stage growth under high-NH₄⁺ concentrations (0.5 ~ 1 g/L) is retarded due to medium acidification. In this study, oyster shell powders were shown to increase the tolerance of *C. reinhardtii* to NH₄⁺ supplementation at 0.7 g/L in TAP medium in 1-L bubble-column bioreactors, resulting in a 22.9 % increase in biomass production, 62.1 % rise in unsaturated fatty acid accumulation, and 19.2 % improvement in harvesting efficiency. Powdered oyster shell mitigated medium acidification (pH 7.2–7.8) and provided dissolved inorganic carbon up to 8.02 \times 10³ µmol/ L, facilitating a 76.3 % NH₄⁺ consumption, release of up to 189 mg/L of Ca²⁺, a 42.1 % reduction in ζpotential and 27.7 % increase in flocculation activity of microalgae cells. This study highlights a promising approach to utilize powdered oyster shell as a liming agent, supplement carbon source, and bio-flocculant for enhancing biomass production and microalgae harvesting in NH_4^+ -rich environments.

1 . Introduction

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view the Solvo C Elevated levels of ammonium (NH_4^+) in various wastewater stream s orig ina tin g from both muni c ipa l an d indu stria l source s pose si gni ficant enviro nme nta l ha zards . Co nve ntional phys ica l an d chem ica l methods used for NH₄⁺ removal encounter challenges such as high costs and energy consumption (Ye et al., 2018). NH_4^+ serves as the primary nitrogen source for the majority of microalgae due to its reduced energy demand for nitrogen assimilation. Utilizing microalgae for the effective transformation of NH_4^+ into valuable biomass has emerged as a fe asibl e an d enviro nme ntall y friendly alte rnative to th e tr aditional NH 4 ⁺ remova l methods. Notably, Chlorophytes exhi bited a much higher tolerance to high levels of NH_4^+ (39000 µM) than diatoms, prymnesiophytes, etc. (Collos & Harrison, 2014). The release of at least one H⁺ per NH₄⁺ ion during assimilation and the late-stage growth of microalgae under high-NH₄⁺ conditions is often hindered by the significantly reduced pH of the culture medium (Markou & Muylaert, 2016). To addres s this challenge, it is cr ucial to choose effe ctive an d cost effectiv e pH -bufferin g agents to improv e microa lga l bi omass yiel d in high-NH $_4^+$ media.

Calcium carbonate $(CaCO₃)$ is known for its size-dependent and slow-release pH-buffering capacity in soil and pond liming applications to improve fertility and oxygen levels [\(Morris](#page-9-2) et al., 2019). Oyster shells , pr edo m inantly co mpose d of CaCO 3 , ar e a viable an d su stainable alternative source of calcium carbonate for agricultural liming practices (Bai et al., 2003; [Surendra](#page-8-1) et al., 2022). CaCO₃ undergoes hydrolysis to generate CO₂, carbonate ions (CO₃²), and bicarbonate ions (HCO₃⁻) unde r acidic co nditions. Th e di ssolved inorgani c ca rbo n (DIC) sy ste m ca n be re presented by th e fo llo win g chem ica l equili brium : $CO_2 + H_2O \leftrightarrow H_2CO_3 \leftrightarrow HCO_3^- + H^+ \leftrightarrow CO_3^{2-} + 2H^+$. Algae utilize two main mechanisms for CO_2 acquisition in cellular carbon fixation: (1) active uptake of $\mathrm{HCO_3}^-$ and/or CO₂, and (2) diffusive uptake of $\mathrm{CO_2}$ [\(Giordano](#page-8-2) et al., 2005). $\mathrm{HCO_3}^-$ can be actively transported across cellula r me mbranes throug h anio n exchan ger s and/or co nverted to $CO₂$ by carbonic anhydrase in the periplasmic space, which is then ab-sorbed and utilized by microalgal cells (Hurd et al., 2009; [Mondal](#page-8-3) et al., 2017 ; [Shitanak](#page-8-3) a et al., 2024). Each of thes e mech anism s is energy dependent and collectively referred to as a carbon (or $CO₂$) concentrating mechanism (CCM). CCM has the potential to elevate the CO_2 conce ntr ation su rroun din g RuBisCO, whic h result s in a si gni ficant im provement in the CO_2/O_2 ratio and a consequent increase in the rate of ca rbo n fi x ation to pr omote cell growth (Su , [2021](#page-9-3)). Moreover , th e hy drolysis of CaCO₃ yields Ca²⁺, making it a safe and effective flocculant for enhancing microalgae harvesting ([Pandey](#page-9-4) et al., 2019). Therefore,

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oy ste r shells ar e a promisin g su ppl ement fo r am eli ora tin g medium pH and enhancing microalgal biomass production under high NH₄⁺ conditions.

C. reinhardtii has a high-affinity NH_4 ⁺ transport system that in-cludes a surprisingly large set of NH₄⁺ transporters [\(Ermilova](#page-8-4) EV, 2010) and is recognized for its efficient $CO₂$ fixation mechanism ([Fukuzawa](#page-8-5) et al., 2001). Regulatory approvals for food applications in the United States and China further bolster their potential. Consequently, *C. reinhardtii* is a great candidate for the environmentally sustainable an d ec ono m icall y fe asibl e pr odu ction of high -valu e bi omo l e cules, particularly in NH_4^+ -rich media ([Darwis](#page-8-6)h et al., 2020).

This study investigated the tolerance of *C. reinhardtii* to NH_4^+ and eval uated th e effe ctiveness of po wdere d oy ste r shel l as a medium su p pl ement fo r enhancin g bi omass pr odu ction from *C. reinhardti i* unde r high NH_4^+ conditions, followed by characterization of acid reduction an d ca rbo n source su ppl eme ntation as th e fu ndame nta l mech anism s in volved. The role of Ca $^{2+}$ from powdered oyster shell as a bio-flocculant to facilitate the harvesting of *C. reinhardtii* biomass under high NH₄⁺ co ndition s wa s assessed . This stud y appear s to be th e firs t of it s kind to assess th e fe asibi lit y of usin g po wdere d oy ste r shel l to improv e both bi omass pr odu ction an d ha rvestin g efficiency of *C. reinhardti i* in high NH_4 ⁺ scenarios.

2 . Material s an d method s

2. 1 . Microalgae strains an d pre -culture

C. reinhardti i (FACHB -2217) wa s obtained from th e Fres hwate r Al ga e Cu lture Co lle ction at th e Inst itute of Hydr obiology, Ch inese Acad em y of Sc ience s (Wuhan , China) . Before th e expe r iment , microa lga e were pr e -cultured in a 25 0 mL Erle nmeye r flas k co ntainin g 10 0 mL steril e Tris -acetat e -phosphat e (TAP) medium (Gorman & Levine , 1965) at 23 \pm 1 °C under an illumination intensity of 30 µmol m⁻²s⁻¹, and the flask was shaken manually twice a day (Banerjee et al., 2021).

2. 2 . Powdered oyster shel l preparatio n

Oyster (*Crassostrea gigas*) shells were purchased from Qingdao Faceto -face Food Co., LT D (Sha ndong , China) . They were washed with di s tilled wate r an d immersed in 6 % NaOH solution fo r 6 h to remove su r face -boun d organi c impurities . Su bsequently, th e sa mples were washed twice with distilled water and dried at 60 °C for 6 h before mechanical crushing (Liu et al., 2010). A muffle furnace was employed to incinerate oy ste r shells at 50 0 °C fo r 6 h, an d th e resultin g as h wa s co llected fo r the determination of $CaCO₃$ content (SX2-2.5–12 N, Yiheng, China). The powdered oyster shell was subjected to nitric-perchloric acid digestion to dete rmine trac e el ement s usin g indu ctively co upled plasma mass spectrometry (ICP-MS) with an Agilent 8800 triple quadrupole instrument (8800, Agilent, USA). For particle size sorting, the powder was successively filtered through meshes with sizes of ≤ 0.15 , $0.15 \sim 0.6$, $0.6 \sim 1$, and $1 \sim 2$ mm.

2. 3 . Preparatio n of high -density microalgae seeds

C. reinhardtii were cultivated photoautotrophically in a 250 mL flas k with 15 0 mL TA P medium unti l th e mi ddl e lo g arithmi c growth phase and harvested via centrifugation at 3 000 \times g for 5 min. To pr epare high -densit y seeds, cell pe llets were tran sferred to 60 0 mL sterilized TAP medium supplemented with 1 $g L^{-1}$ sodium acetate in an 80 0 mL co lum n fo r mixotrophi c cu ltivation ([Moon](#page-9-6) et al., 2013). To facilitate carbon supply and culture mixing, compressed air with 0.04 % CO_2 (40 mL min⁻¹) was introduced by a 0.45 µm millipore filter membrane at the top of the column to avoid bacterial contamination. The culture was maintained under continuous white fluorescence light (40 \pm 10 µmol m⁻²s⁻¹) and at a constant temperature of 25 °C in a thermostatic incubator, and high-density algae seeds (~0.8 $g L^{-1}$) were successfully obtained within 4 d (see Supplementary Fig. 1). Al l th e tr ial s were repeated at leas t thre e times.

2. 4 . NH⁴ ⁺ toleranc e assay

since the membrane interaction of the same membrane interaction and χ (χ) and χ) χ) and Th e full -strength TA P medium used fo r th e co ntrol group, wherea s N-deficient TAP medium supplied with high concentration NH₄Cl (0.5, 0.7, 1.0, and 1.5 $g/L NH_4^+$) as experimental groups, were correspondingly abbreviated as TAP, TAP + $0.5NH_4^+$, TAP + $0.7NH_4^+$, $TAP + 1.0NH_4^+$, and $TAP + 1.5NH_4^+$, respectively. To assess their NH 4 ⁺ to lerance , *C. reinhardti i* wa s inoc ulate d in 60 0 mL of medium with different $\mathrm{NH_4}^+$ contents at 0.8 g/L biomass and cultivated in 1 L cyli ndr ica l bu bbl e co lum n bior eactors of 5 d. Co mpresse d ai r with 0.04 % CO_2 (60 mL min⁻¹) was introduced into a 0.45 µm millipore filter membrane at the top of the column to avoid bacterial contamination. The culture was maintained under continuous white fluorescent light (80 \pm 10 µmol m⁻²s⁻¹) at a constant temperature of 25 °C in a thermostatic incubator. The levels of OD750, NH_4^+ , and pH were recorded every day during the following 4 d of cultivation. Two sets of expe r iment s were co nducted to eval uat e th e effect s of solution pH an d NH_4^+ concentration on microalgae growth. In one experiment, the expe r ime nta l tria l medium pH wa s adjusted to 6.5, 6.0, an d 5. 5 respec tively with 1 N HCl throughout the 5 d of cultivation using an automatic acid-base titrator (ZDJ-4B, Leici, China), and the control group was TAP medium (pH = 7). *C. reinhardtii* were seeded in 600 mL TAP medium with different pH at 0.8 g/L biomass and cultivated in 1 L cyli ndr ica l bu bbl e co lum n bior eactors fo r 5 d, th e leve l of OD75 0 wa s mo n itore d ever y day. In anothe r expe r iment , th e pH of th e medium fo r groups was adjusted to \sim 7 by adding 1 N NaOH or HCl during the cultivation, repeated these five experiments (TAP, TAP + $0.5NH_4^+$, TAP + $0.7NH_4^+$, TAP + $1.0NH_4^+$, and TAP + $1.5NH_4^+$), and the levels of OD750 and NH_4^+ were recorded every day.

2. 5 . Supplementatio n of oyster shel l powders fo r high -NH⁴ ⁺ microalgae cultivatio n

C. reinhardtii were seeded in 600 mL TAP + $0.7NH_4$ ⁺ medium at 0.8 g/L biomass and cultivated in 1 L cylindrical bubble column bioreactors for 96 h. Compressed air with 0.04 % CO_2 (60 mL min⁻¹) was intr oduce d into a 0.45 µm mi llipore fi lte r me mbran e at th e to p of th e co lum n to avoi d ba cte ria l co n t a m ination . Th e cu lture wa s maintained under continuous white fluorescence light (80 \pm 10 μmol m⁻²s⁻¹) and at a constant temperature of 25 $^{\circ}$ C in a thermostatic incubator. Two sets of expe r iment s were co nducted to eval uat e th e effect s of po wdere d oy ste r shel l su ppl eme ntation on microa lga e growth . In th e firs t expe r i ment , to ev idenc e th e li min g action of po wdere d oy ste r shell, th e medium pH droppe d belo w 5. 6 afte r 12 h, an d then oy ste r shel l po w ders with sizes of ≤ 0.15 mm, $0.15 \sim 0.6$ mm, $0.6 \sim 1$ mm, and $1 \sim 2$ mm were introduced into the medium at a dose of 1 g/L. In the second experiment, oyster shell powders (<0.15 mm) were incorporate d at a dose of 1 g/ L into th e medium at th e star t of th e expe r iment as th e expe r ime nta l group, an d th e medium pH wa s maintained at 7. 5 with 1 N NaOH throug hou t th e 96 h of cu ltivation usin g an automati c acid -base titr ato r as th e co ntrol grou p (ZDJ -4B , Leici, China) . Bi omass , pH , NH₄⁺, Ca²⁺, dissolved inorganic carbon (DIC), and relevant gene transcri ption le vel s were recorded (6 , 12 , an d 15 h) du rin g cu ltivation . Cell pellets were obtained via centrifugation (3 000 \times g, 5 min) for biochemical analysis. The concentrations of NH_4^+ in 0.22 μ m filtrates of th e cu lture medi a were dete rmine d spectrophotome tricall y by usin g Nessler's reagent method (Zhao et al., [2019\)](#page-9-7). The concentrations of Ca^{2+} in 0.22 µm filtrates of the culture media were quantitated using an atomic absorption spectrophotomete r (A A -6800 , Sh imadzu, Japan) . DIC was measured on 40 mL filtered (0.45 μm pore size filters) medium samples using a Skalar Formacs^{HT/TN} TOC/TN analyzer and Skalar LAS-160 autosampler (AS-C5; Apollo SciTech Inc., USA). DIC wa s quantified usin g peak area co rrelation agains t a standard curv e from a bicarbonate-carbonate mixture (Zhang & Hu, [2023\)](#page-9-8).

2. 6 . Settling efficiency an d zeta potentia l determinatio n

At th e en d of th e expe r iment , th e zeta pote ntial of microa lga e cell s in cu lture su spe nsion wa s me asure d on a Zetasize r Nano ZS instrument (Malvern , Ge rmany), an d then cu lture su spe nsion wa s left to se d iment fo r 3 h, fo llowe d by th e OD75 0 me asurement of to p supe rnatant . Se t tling efficiency was calculated as follows: settling efficiency (%) = $(A - B)/A \times 100$, where A and B are the OD750 values of culture suspe nsion an d to p supe rnatant , respectively .

2. 7. Flocculation experiment

spectral and the continuous particles in the spectral and the spectr The effect of Ca^{2+} on the flocculation efficiency was determined usin g a ja r test , an d di ffe ren t co nce ntr ation s (0 , 40 , 80 , 120, 200, 400, 600, 800, and 1000 mg L^{-1}) of calcium ion solutions were prepared usin g ca lcium chloride . Alga l su spe nsion s with bi omass co nce ntr ation s of $0.1, 1.0$, and 2.0 g/L were obtained through dilution. The algal suspension (100 mL) wa s stirre d at 25 0 rp m in a 10 0 mL beaker . Afte r th e flocculant was added, stirring continued for 2 min. The stirring was stopped, an d th e su spe nsion wa s allowe d to se t fo r 3 h when an aliquo t of th e supe rnatant wa s take n 2 cm from th e su rface of th e li quid, an d it s absorbance at 55 0 nm wa s me asure d in a 10 -mm path length plasti c cu vett e usin g a UV -2550 spectrophotomete r (U V -2550 , Sh imadzu, Japan) . Flocculation efficiency wa s ca lculate d as fo llows : flocculation efficiency (%) = (Calgae – Calgae in the supernatant)/ Calgae \times 100. Calgae in the supernatant is the concentration of algae still in the supernatant, and Calgae is the concentration of algae before the addition of flocculant .

2. 8 . Determinatio n of microalgae growth an d biomas s production

Microalgae growth was determined by measuring the optical density at 75 0 nm (OD750) in 1 -cm glas s cuvettes on a UV -2550 spec trophotomete r (U V -2550 , Sh imadzu, Japan) . Bi omass pr odu ction wa s determined gravimetrically by measuring dry cell weight. In the experime nta l grou p with po wdere d oy ste r shell, ae r ation wa s halted in itially , extract 10 mL of the solution after a 2-minute settling period. The dry weight of th e microa lga e cell s wa s me asure d by fi lte rin g an aliquo t of th e cu lture su spe nsion throug h a pr e -weighe d Whatma n fi lte r pape r (GF/C). The filter paper was rinsed twice with distilled water and dried at 105 °C until it reached a constant weight. Biomass productivity was expressed in grams per unit volume per day (g $L^{-1}d^{-1}$). A linear regression equation wa s deve loped betwee n OD75 0 an d microa lga e dr y cell weight (g $\mathrm{L}^{\text{-}1}$).

2. 9 . Biochemica l analysis of microalgae biomas s

The contents of water-soluble polysaccharides (WSP) and total carbohydrates in *C. reinhardtii* biomass were determined by the pheno l –sulfuric acid method as describe d in th e pr eviou s work (He et al., [2016\)](#page-8-9). Th e so l ubl e pr otein (SP) co ntent in *th e C. reinhardti i* bi omass wa s an alyze d usin g a BC A Assa y Ki t (PC0020, Sola rbio, China) . Th e lipi d co ntent in *th e C. reinhardti i* bi omass wa s me asure d usin g th e chloro form –methanol method , stated by Trived i et al . as pr eviousl y described. ([Trived](#page-9-9) i et al., 2022). Fo r fatt y acid pr ofi ling, lipids were co nverted to fatt y acid methyl esters by incubation in su lfuri c acid /methanol (1:50, w/v) at 85 °C for 2.5 h with nonadecanoic acid (C19:0) as an internal standard , an d then ga s chromato graph y anal ysi s wa s pe rformed on a Varian 450-GC (Varian Inc., USA) with nitrogen as a carrier gas, injector temperature set at 280 °C, injection volume of 2 μ L, and the split

mode of 10:1 according to a previously reported method [\(Russel](#page-9-10)l & [Rodriguez,](#page-9-10) 2023).

2.10 . Quantitative Real -Time polymerase chai n reaction (qRT-PCR) analysis

Th e tota l RN A from *C. reinhardti i* wa s extracte d from *C. reinhardti i* usin g FreeZo l Reagen t R711 (Vazyme, China) an d revers e -transcribe d into cDNA using the SPARKscript II RT Plus kit (With gDNA Eraser) (Sha ndong Spar kjade Biotec hno log y Co., Ltd. , China) . Th e qR T -PC R anal ysi s of selected gene s relate d to CCM, i.e. , ca rboni c anhydras e 1 (*CAH1*) (Zaid i et al., 2022), highligh t activate d 3 (*HLA3*) ([Duanmu](#page-8-10) et al., 2009), an d lo w ca rbo n inducibl e A (*LCIA*) ([Yamano](#page-9-11) et al., 2015), wa s pe rformed usin g th e SYBR Gree n qPCR Mi x (wit h ROX) (Sparkjade , China) on a CF X Co nnect Real -Time PC R dete ction sy ste m (Bio -Rad, U.S.A.) with the primer sequences of *HLA3* (HLA3-F: GCTGGAGAA-GA C CTACG ; HLA3 -R: GCACGA TGTTGTT GTAGAG) , *LCIA* (LCI A -F: GCAGAAGAAGGCGAACAC; LCI1-R: GGTAGGCGATGATGTAGGT), *CAH1* (CAH $(CAH1-F:$ -F: GTTCCACTTCCACT CCAC; CAH1 $CAH1-R$: TCAAGCAGCTCGTTATCG) (Benes & Castoldi, 2010). Transcription level s were ca lculate d from th e threshol d cycl e by inte rpolation of a stan dard curve. The 18S gene (18 s-F: ACCTGGTTGATCCTGCCAG; 18 s-R: TGAT CCTTCCGCAGGTTCAC) wa s used as an inte rna l standard fo r mRNA anal ysis.

2.11 . Statistica l analysis

Data are expressed as mean $\,\pm\,$ standard deviation. Statistical significance was evaluated by ANOVA and *t*-test using the SPSS program (Version 19.0, IBM SPSS, USA) at a level of $p < 0.05$.

3 . Result s an d discussion

3. 1 . NH⁴ ⁺ toleranc e of C. Reinhardti i

Photosynthetic organisms exhibit adaptability to varying nitrogen availability, environmental conditions, and nutrient provision, facilitatin g efficien t ut ilization of inorgani c nitr ogen. This stud y eval uated th e tolerance of *C. reinhardtii* to NH_4^+ . Algal growth curves under different NH_4^+ concentrations showed a noticeable slowdown after 48 h compare d to th e standard TA P medium group. Fu rthermore , more si gni fi cant inhibition of cell growth was observed under $TAP + 1.0NH_4^+$ and TAP + 1.5 NH_4^+ conditions ([Fig.](#page-3-0) 1A). Fig. 1B depicts the assimilation of NH_4 ⁺ by *C. reinhardtii*, indicating a gradual decrease in NH_4 ⁺ conce ntr ation across al l groups du rin g alga l growth . Th e ut ilization rate s in TAP + 0.5NH₄⁺, TAP + 0.7NH₄⁺, TAP + 1.0NH₄^{+,} and TAP $+$ 1.5NH₄⁺ were 64.0 %, 48.6 %, 25.3 %, and 18.6 %, respectively, and the $\mathrm{NH}_4{}^+$ concentration in these four groups remained relatively constant after 72 h of culture, suggesting limited $\mathrm{NH}_4{}^+$ utilization by alga l cells, whic h is co nsi stent with th e findings show n in [Fig.](#page-3-0) 1A. Previous studies have indicated that NH_4^+ absorption can lead to acidic environments and negatively affect microalgal growth ([Zhou](#page-9-12) et al., [2022](#page-9-12)). As shown in [Fig.](#page-3-0) 1C, after 24 h of cultivation, pH values exhi bited a notabl e decrease to approx imately pH 4. 5 –4. 9 before st abili z ing over time, suggesting that NH₄⁺ absorption by *C. reinhardtii* produces a large number of H^+ ions mainly occurring during the initial stages of cu ltivation .

Th e effect of TA P medium with varyin g pH on th e growth of *C. rein hardtii* cells was assessed [\(Fig.](#page-3-0) 1D). A significant decline in cell growth occurred when th e pH fell belo w 6.5, co nfirmin g th e advers e effect s of pH on *C. reinhardtii* cell growth. Subsequently, four distinct experimental groups were established to investigate the effects of different concentrations of NH_4^+ while maintaining a consistent pH of 7 on algal cell growth ([Fig.](#page-3-0) 1E). Growth observed in the trials involving TAP + $0.5NH_4^+$ and TAP + $0.7NH_4^+$ exhibited a slight increase com-

Fig. 1. The ammonium tolerance of *C. reinhardtii.* (A) The growth changes of algal cells in different ammonium concentration media, (B) The utilization of ammonium during cell growth, (C) Changes in solution pH, (D) The effect of different pH on cell growth, (E, F) The effect of different ammonium concentrations on cell growth and ammonium consumption when the pH is constant at 7. Data are shown as means \pm standard error based on triplicate biological analysis(n = 3).

pared to the TAP trials, whereas trials with NH_4^+ concentrations of 1.0 and 1.5 g/L resulted in inhibited cell growth. NH_4^+ assimilation was monitored at a constant pH of 7 (Fig. 1F), revealed significantly higher utilization rates in the TAP + $0.5NH_4^+$ and TAP + $0.7NH_4^+$ trials (74. 0 % an d 54.2 %, respectively) than in th e othe r tw o expe r ime nta l groups (38.5 % in TAP + $1.0NH_4^+$ and 20.6 % in TAP + $1.5NH_4^+$). This finding suggested that cells exposed to higher NH_4^+ concentrations had lower viability than those exposed to lower concentrations.

Based on the aforementioned findings, when the $\mathrm{NH}_4{}^+$ concentration wa s belo w 1. 0 g/L, acid ification of th e medium emerge d as th e pr i mary fa cto r infl uen cin g cell growth , di sruptin g th e io n -exchange ba l ance betwee n th e orig ina l solution an d th e cell . This di sru ption affect s electron tran sfe r du rin g ph otosy nth esis, ha mpers cell meta b olism , re n ders many enzyme s inactive (Williams & Colman , 1996), an d decrease s the gross oxygen production in *C. reinhardtii* (Ihnken et al., 2014). Conversely, surplus NH₄⁺ (exceeded 1.0 g/L) became a crucial limiting factor for algal cell growth. The substantial presence of $\mathrm{NH}_4{}^+$ in the solution causes excess osmoti c pressure , resultin g in ce llula r dehydr ation an d eventual cell death. Co nsi derin g thes e findings , TA P medium with an additional 0.7 $g/L NH_4^+$ was chosen as the experimental NH_4^+ conce ntr ation to explor e th e pote ntial of oy ste r shells to enhanc e *C* . *rein hardtii* growth in subsequent experiments.

3. 2 . Effects of powdered oyster shel l on alga e biomas s production in high NH⁴ ⁺ medium

Zhou et al. previously demonstrated that the addition of $\rm CaCO_{\rm 3}$ which is known for its low solubility that facilitates gradual dissolution into the acidic cultivation environment, can elevate pH levels and es-tablish a stable growth environment for cells (Zhou et al., [2022\)](#page-9-12). In this process, CaCO₃ effectively consumes H⁺ to convert into CO₂ in acidic solution, and the resulting $CO₂$ can serve as a carbon source for cell growth. Oyster shells are recognized for their abundant $\rm CaCO_{3}$ content (>95 %) (Miura et al., [1999](#page-9-14)), and their powder diameter may influence the availability of $CaCO₃$ and other essential nutrients (Xu et [al.,](#page-9-15) 2020). In this study, oyster shell powders of four different sizes (< 0.15 , 0.15 \sim 0.6, 0.6 \sim 1, and 1 \sim 2 mm) were utilized to investigate their efficacy in pH regulation and enhancement of algal cell growth, aiming fo r efficien t bi omass pr odu ction .

3.2. 1 . Compositio n of oyster shells

The adult shells of the oyster *Crassostrea gigas* primarily consist of calcite (CaCO₃ accounts for 93.5 % of the composition), serving as an impo rtant ca rbo n source . Additionally , oy ste r shells co ntain pr oteins, polysa cch arides, an d esse ntial mi neral s cr ucial fo r microa lga e growth , includin g ma gnesium (Mg) , sodium (Na) , co ppe r (Cu) , iron (Fe) , nickel (Ni) an d stro ntium (Sr) . Th e el eme nta l co mposition of oy ste r shells wa s an alyze d usin g IC P -MS , an d th e result s ar e pr esented in [Tabl](#page-4-0) e 1 . No tably, th e phosph oru s (P) co ntent in oy ste r shells wa s re l atively low, with a content of 0.1 %.

Tabl e 1 The content of trace elements in oyster shell $(n = 3 \text{ samples})$.

Element	Content (mg/kg)
Zn	25.5 ± 0.3
Fe	153.6 ± 1.2
Na	9688.2 ± 16.7
K	325.5 ± 6.2
Mg	1258.6 ± 15.4
Mn	82.8 ± 2.2
Cu	72.3 ± 1.1
Ni	24.1 ± 0.2

3.2.2. Cell growth, NH_4 ⁺ *consumption, pH value and Ca*²⁺ *concentration assessment*

Alga l cell growth wa s assessed on th e basi s of bi omass accumulation [\(Fig.](#page-4-1) 2A). In the experimental setup, 0.7 g/L NH₄⁺ was added to TAP medium. [Fig.](#page-4-1) 2B illustrates that the peak NH_4^+ consumption rates for all experimental groups occurred within the initial 12 h, with an approximate usage of 0.32 g/L of NH₄⁺. Despite substantial NH₄⁺ uptake by algal cells, no discernible growth pattern was evident. This uptake led to acidification of the culture medium, causing the pH to swiftly de-crease to approximately 3.8 after 12 h of cultivation [\(Fig.](#page-4-1) 2C).

Oy ste r shel l po wders of varyin g size s were intr oduce d at 12 h. Within the subsequent 12 h, the pH increased to a range of 5–7 depending on the particle size, and remained stable (pH $=$ 7.05) after 36 h (Fig. 2C) . It is notewo rth y that , co mpare d to oy ste r shel l po wders of other sizes, those with a diameter of ≤ 0.15 mm exhibited a higher capacity to accumulate biomass, reaching up to 2.2 g/L after 60 h of cultivation (Fig. 2A). Subsequently, the NH₄⁺ consumption rate notably decreased after 12 h of cultivation, and the maximum utilization of NH_4^+ was observed in the ≤ 0.15 mm group at the end of cultivation, reach-

Fig. 2. Effect of oyster shell with different particle sizes on the growth of C. reinhardtii in the high ammonium medium. (A) Biomass, (B) Utilization of NH₄⁺, (C) Solution pH, (D) Ca²⁺ content, (E) Biochemical contents. Data are shown as means \pm standard error based on triplicate biological analysis (n = 3). The asterisk indicates statistical significance $(p < 0.05)$.

ing 0.53 g L^1 , with a utilization rate of 70.6 % ([Fig.](#page-4-1) 2B). The variation in the Ca²⁺ concentration over 96 h of cultivation is shown in [Fig.](#page-4-1) 2D. A progressive, size-dependent increase in Ca $^{2+}$ was observed with prolonged culture times. In particular, the hydrolytic capacity of oyster shell powders with particle size $\,<\,0.15$ mm was notably higher than that of the other three groups, with the Ca^{2+} content in the solution reaching 189 mg L 1 .

These fluctuations in NH_4^+ consumption correspond to alterations in the pH and Ca^{2+} content of the solution, as mentioned earlier. When *C. reinhardtii* cells absorbed and utilized NH_4^+ , they released a large amount of H^+ , leading to a decrease in the pH of solution. Consequently, there was a gradual hydrolysis of $\rm CaCO_{3}$ owing to the decrease in pH, resulting in a gradual increase in the Ca $^{2+}$ content of the solution until the pH returned to neutral. These findings suggest that oyster shell po wders with smalle r pa rticl e size s demo nstrate superior hydrolytic ability, effe ctively bufferin g th e pH of th e solution , su stainin g th e no r mal growth of algal cells, and expediting nitrogen utilization. After 60 h of cu ltivation , a decrease in bi omass wa s observed , whic h ma y be at tributed to cells entering a stable period more rapidly during the second stag e of growth . Ther efore , cell agin g an d deat h ar e co nsi dered to be no rma l ph eno men a unde r thes e co nditions.

3.2. 3 . Determinatio n of biochemica l components

At the end of the cultivation period, algal cells were harvested for biochemical analysis, as shown in [Fig.](#page-4-1) 2E. Oyster shell powders ranging from $0.6 \sim 1$ mm and $1 \sim 2$ mm in size resulted in $0.8{\text{--}}1.2$ % and 3. 4 –4. 2 % si gni ficantly lowe r co ntent s of wate r -solubl e polysa cch aride s and total carbohydrates, respectively, than those of ≤ 0.15 mm and $0.15 \sim 0.6$ mm sizes ($P < 0.05$). This disparity may stem from oyster shell powders with larger particle sizes settling more rapidly, thereby hi nde rin g efficien t ut ilization by alga l cell s in th e sy stem. Change s in protein and lipid contents were not significant across oyster shell powders of different sizes ($P > 0.05$). These findings highlight the influence of oy ste r shel l size on sp ecifi c bi ochem ica l co mponents, pa rti c ularl y wate r -solubl e polysa cch aride s an d tota l ca rbohydrates .

Smaller oyster shell powders exhibit a notable pH-buffering capacity, promote cell growth, and facilitate the accumulation of intracellula r products . Trac e el ement s such as zinc , iron , an d ma nganese ar e es - sential for the growth of planktonic algae (Sahu et al., [2019](#page-9-16)). The decomposition of powdered oyster shell results in the production of organi c ma tte r an d trac e el ements, whic h ar e su bsequentl y absorbed by alga l cells. Moreover , acid hydrol ysi s of po wdere d oy ste r shel l ge ner ates compounds such as CO_3^2 and HCO_3^- , serving as inorganic carbon source s fo r ce llula r deve lopment . Thes e findings emph asize th e mu lti faceted roles of powdered oyster shell in enhancing algal proliferation and their possible utilization in various biotechnological applications.

3. 3 . Th e synergisti c effect of carbon an d nitrogen source s on alga e growth

To further elucidate the synergistic impact of nitrogen and carbon in th e afor eme ntioned sy stem, thre e expe r ime nta l groups were esta b lished to analyze algal cell growth: TAP, NaOH-0.7NH $_4^+$, and oyster $shell-0.7NH_4^+$. The objective was to clarify the enhancing effect of NH_4^+ on cell growth and validate the carbon supply capacity of oyster shells . Th e pH wa s maintained at 7. 5 usin g a pH automati c titr ato r in the NaOH-0.7NH₄⁺ group, while oyster shell powders with particle sizes of ≤ 0.15 mm were added at a dose of 1 g/L in the oyster shell- $0.7NH₄⁺$ group.

3.3. 1 . Evaluating th e carbon -supplying capacity an d NH⁴ ⁺ utilizatio n enhancemen t of powdered oyster shel l

As shown in [Fig.](#page-5-0) 3A, microalgae cultivated in the oyster shell-0.7 NH_4^+ and NaOH-0.7N H_4^+ media reached the maximum biomass levels of 2.36 an d 2.22 g/L, respectively , su rpassin g thos e of th e TA P grou p by 0.44 (22.9 %) and 0.3 (15.6 %) ($P < 0.05$), after 48 h of cultivation. The changes in NH₄⁺ concentration [\(Fig.](#page-5-0) 3B) revealed that NH₄⁺ was

Fig. 3. Evaluation of algal growth on TAP (control) and TAP containing NaOH-0.7NH₄⁺ (high nitrogen source) and oyster shell-0.7NH₄⁺ (high nitrogen and carbon source). (A) Biomass, (B) Utilization of NH₄⁺, (C) Biochemical contents. Data are shown as means ± standard error based on triplicate biological analysis $(n = 3)$. The asterisk indicates statistical significance $(p < 0.05)$.

depleted after 12 h of cultivation in the TAP group, whereas $\mathrm{NH}_4{}^+$ remained abundantly available to algal cells in the other two groups with su ppl eme nta l nitr oge n sources, resultin g in co nti nue d bi omass accumu lation until reaching a growth plateau. Throughout the cultivation period, up to 0.55 g/L of NH₄⁺ was consumed by algal cells, with a utilization rate of 76.3 %. In both experimental sets, the pH of the solution remained constant, facilitating the absorption and utilization of a signi ficant nitr oge n source by th e cells. An ad equat e nitr oge n su ppl y play s a dual role : su stainin g chlorophyl l sy nth esis, thus boos tin g ph otosy n thetic efficiency , an d pr omo tin g th e seamless biosynth esi s of amin o acids, nuclei c acids, pr oteins, an d othe r ke y bi omo l ecules, co nsequentl y fo ste rin g th e growth of alga l cells. Th e increase d bi omass accumulation in the oyster shell-0.7 NH_4 ⁺ group is attributed to the abundant inorganic carbon $({\rm CO_3}^{2-}, {\rm HCO_3}^{-},$ and ${\rm CO_2}$) generated through the hydrolysis of oy ste r shells . Inorgani c ca rbo n enhances th e ph otosy nthetic effi ciency of alga l cell s by boos tin g thei r assi m ilation of inorgani c ca rbo n an d mo d ula tin g th e pathways involved in organi c su bstance sy nth esis. Moreover, the uptake of inorganic carbon triggers the CCM, facilitating th e optima l allocation of inorgani c ca rbo n within th e cell .

As shown in [Fig.](#page-5-0) 3C, analysis of intracellular components at the cultivation period ' s en d revealed higher accumulation of polysa cch aride s (6.3 %) and carbohydrates (27.5 %) in the oyster shell-0.7NH₄⁺ group, demo nstra tin g th e sy nergi sti c effect s of nitr oge n an d ca rbo n on bi omass accumulation in alga l cells. Co mpare d to th e TA P group, th e pr otein content in the shell-0.7NH₄⁺ group showed a slight increase (from 11.2 % to 12.4 %) , whil e lipi d accumulation wa s slightly decrease d (fro m 14.5 % to 13.9 %) . Thes e findings su ggest that exce ssive su ppl e me ntation of nitr oge n source s enhanced th e accumulation of pr otein s whil e co ncu rrently redu cin g lipi d accumulation . Pr eviou s studie s have indicated that during acclimation to nitrogen deprivation, *C. reinhardtii*

Tabl e 2

The fatty acid content of the different processing groups ($n = 3$ samples).

cell s accumulate si gni ficant quantities of starch an d form lipi d bo die s [\(Work](#page-9-17) et al., 2010). The presence of powdered oyster shell further enhanced these trends, indicating a complex interplay between nitrogen availability, carbon sources, and the composition of intracellular component s in *C. reinhardti i* .

3.3. 2 . Fatty acid compositio n analysis

A nitrogen-rich culture medium promotes algal cell growth while co nstrainin g oi l accumulation an d mo d ifyin g fatt y acid co mposition (Ferrel Ballesta s et al., 2023 ; Liufu et al., 2023). Ty p ically, sy nth esize d fatty acids have chain lengths ranging from C16 to C18 (Liu et [al.,](#page-9-18) 2021). Th e result s of th e fatt y acid anal ysi s ar e show n in [Tabl](#page-6-0) e 2 . In *C. reinhardtii,* 35 FAMEs were detected using mixed standards, consistent with pr eviou s studies, indica tin g si gni ficant alte rations in long -chai n fatt y acids, such as palmitic acid (C16), steari c acid (C18), arachidi c acid (C20), beheni c acid (C22), an d tetr acosanoic acid (C24). Monoun sa t urate d fatt y acid s (M UFAs) , such as palmit elaidic acid (C16:1), olei c acid (C18:1n9c) , an d er uci c acid (C22:1n9c) , as well as polyunsa t urate d fatt y acid s (P UFAs) , such as linoleic acid (C18:2n6c) , linoleni c acid (C18:3n3), an d arachidoni c acid (C20:2), di splayed notabl e vari ations. Specifically, th e co ntent s of C16, C18, C18:1n -9c , C18:2n -6c , an d C18:3n-3 increased under high NH_4^+ conditions compared to the TAP medium. The total unsaturated fatty acid content in NaOH-0.7NH₄⁺ and oyster shell-0.7NH₄⁺ groups increased by 51.5 % and 62.1 % compared to the TAP group. Algal cells exhibited increased lipid accumulation under nitrogen-deprived conditions, whereas a nitrogen-rich medium le d to a re l ative redu ction in lipi d accumulation .

3.3. 3 . DI C levels variatio n an d HLA3, LCIA, an d CAH1 mRNA relative expression in th e CCMs

It has been proposed that CCM utilizing HCO_3^- uptake is the most prevalent strategy for DIC utilization by macroalgae (Raven & [Beardall](#page-9-19), [2014](#page-9-19)). To validate the utilization of powdered oyster shell as an inorgani c ca rbo n source fo r alga l cell growth , DI C anal ysi s of th e medium was conducted at various time intervals (0, 6, 12, 15, and 18 h). In this study, TAP, NaOH-0.7N H_4^+ , and oyster shell-0.7N H_4^+ groups were examined . [Fig.](#page-6-1) 4 A show s that th e DI C co ntent sharpl y increase d in al l thre e groups at 6 h du e to ae r ation fo llo win g th e change of cu lture medium, resulting in the dissolution of atmospheric $CO₂$ into the medium an d a su bsequen t rapi d rise in DI C co ntent . Anal ysi s of th e changes in DIC content in the NaOH-0.7N H_4^+ and oyster shell- $0.7NH_4$ ⁺ groups revealed that the oyster shell- $0.7NH_4$ ⁺ group exhibited a significantly higher inorganic carbon content (6.98 \times 10^3 µmol L⁻¹) than the NaOH group (4.76 \times 10³ µmol L⁻¹) at 6 h. This disparity could be attributed to algal cells absorbing $\mathrm{NH}_4{}^+$, causing a decrease in solution pH , thereb y pr omo tin g th e hydrol ysi s of oy ste r shells an d co n sequen t ge ner ation of a larg e amount of inorgani c ca rbon. Afte r 12 h,

Fig. 4. (A) Variations in the dissolution of inorganic carbon were observed at various time intervals; (B) The transcript levels of HLA3, LCIA, and CAH1 at different time points were determined by real-time qPCR. And calculated from Ct values using the 2^{-AAt} method after all results were normalized against the 18S housekeeping gene. Data are shown as means ± standard error based on triplicate biological analysis(n = 3). The asterisk indicates statistical significance (*p* < 0.05).

the oyster shell-0.7NH₄⁺ group reached the highest inorganic carbon content, at 8.02 \times 10³ µmol L⁻¹. Subsequently, a decline in inorganic ca rbo n co ntent wa s observed in this grou p from 15 to 18 h, indica tin g th e ut ilization of inorgani c ca rbo n by alga l cells.

Accordin g to th e CC M mode l of *C. reinhardti i* , atmo spheric CO 2 is initially converted into HCO_3^- , which is then transported from the extracellular environment into the cystic-like cavity through a series of tran sport pr oteins, includin g plasma me mbran e *HLA* an d chloroplas t membrane LCI. Subsequently, the accumulated HCO_3^- is dehydrated into CO_2 by the *CA*, thus increasing the local concentration of CO_2 around RuBisCO, whic h enhances ph otosy nth esi s an d pr omote s cell growth (Ga o et al., 2015 ; Kono & [Spalding](#page-8-14) , 2020). To inve stigate th e impact of inorganic carbon generation on the CCM, oyster shell- $0.7NH₄⁺$ was used as the experimental group, followed by sampling at various time intervals (0, 6, 12, and 15 h) and analysis of the relative expression of *HLA3* , *LCIA* , *an d CAH1* throug h qR T -PCR.

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Moreover, the choronic presentation of the choronic contract in the contract of the choronic contract in the solidary and θ of the [C](#page-6-1)A, but between the contract of the contract in the solidary as 200 mg He choro The expression of the three genes decreased at the 6 h mark, which could be attributed to the release of a substantial amount of H^+ when cells absorb $\mathrm{NH_4}^+$, leading to a pH decrease in the solution that impacts cell growth and metabolism deceleration ([Wang](#page-9-20) et al., 2019). The progression of this ph eno m eno n slowed down betwee n th e 6t h an d 12th h due to oyster shell hydrolysis, resulting in elevated levels of $CO₃²⁻$ and $\mathrm{HCO_3}^-$ in the solution. Currently, an increased amount of inorganic carbo n is tran sported into th e cell throug h active mech anisms, leadin g to a decrease in th e expression of *HLA3* . Th e expression leve l of *HLA3* exhi b ited an 8 -fold increase at 15 h co mpare d to 12 h. This ph eno m eno n coul d be attributed to rapi d cell growth du rin g this phase, a redu ction in the inorganic carbon content within the solution, and the activation of *HLA3* to facilitate the translocation of extracellular inorganic carbon ([Fig.](#page-6-1) 4B), which was consistent with findings in a previous study (Gao et al., [2015](#page-8-14)). Moreover , th e chloroplas t me mbran e *LCIA* tran sporter pr otein tran sport s a larg e amount of intr ace llula r inorgani c ca rbo n to the thylakoid cavity, ensuring the progress of photosynthesis. Consequently, its expression level increased sharply at 12 h, reaching approximately 27 -fold higher than that at 6 h (Fig. 4B) . This proces s wa s also accompanied by the catalytic action of *CAH1* (HCO₃⁻ dehydration to CO₂), resulting in a 5-fold increase in activity of *CAH1* at 12 h compare d to 6 h; achievin g enhanced le vel s of arti c ulation within a span of 15 h ([Fig.](#page-6-1) 4B). The activation of downstream genes enhances the utilization of HCO₃⁻, thereby preventing excessive HCO₃⁻ accumulation during the transportation process and ultimately leading to the normalization of *LCIA* expression at 15 h. Several studies have shown that $LCIA$ is linked to the uptake of $HCO₃⁻$ under low-carbon conditions (Yamano et al., 2015). This change in gene expression also demo n strate d that th e rapi d growth of cell s wa s no t only du e to th e restor ation of th e solution enviro nment to ne utrality, bu t more impo rtantly , that the decomposition of CaCO_3 provides an additional inorganic carbon source fo r cell growth .

3. 4 . Effect of oyster shells on alga l cell flocculation

Positively charged metal ions, such as Fe^{2+} , Al^{3+} , Ca^{2+} , and Mg^{2+} , have been exte nsively studie d fo r thei r abilit y to induce flocculation (Kwon et al., 2011 ; Wyat t et al., 2012). In this cu lture sy stem, shel lfish shells rich in Ca²⁺ hold potential as a means of algae removal and the elimination of eutrophic substances through coagulation and precipitation methods. In such scenarios, the Ca^{2+} ion can induce flocculation of algae by forming ionic bonds with CO_2 or CO_3^2 on their surface, or by precipitating with PO_4^{3-} or NO_3^- ions to create various ionic compounds in th e solution (Na m et al., [2017\)](#page-9-22). As a pr eli m inary test , th e al gae solution was poured into a 500 mL beaker at the end of the cultivation, resulting settling efficiency of 61.7 % after 3 h of settling, higher 19.2 % than TA P grou p [\(Fig.](#page-8-15) 5A) . Additionally , th e zeta pote ntial of *C. reinhardtii* in the oyster shell-0.7NH₄⁺ group was -21.2 mV, causing 42.1 % reduce d from TA P grou p ([Fig.](#page-8-15) 5A) , indica tin g a si gni ficantly higher tendency for aggregation compared to the other two groups [\(Fig.](#page-8-15) [5B](#page-8-15)) . Th e si gni ficant se ttl ement observed coul d be attributed to th e pres ence of a large amount of Ca^{2+} in the solution.

Subsequently, to elucidate the impact of Ca^{2+} on the flocculation efficiency of algal cells, various concentration gradients were established using calcium chloride $(CaCl₂)$, followed by the evaluation of different algal biomass solutions. Ca²⁺ exhibited efficiencies exceeding 80 % at the two highest cell concentrations tested. At biomass of 2.4 $g L⁻¹$, the maximum flocculation efficiency reached 67.6 % when the Ca^{2+} concentration in the solution was 200 mg L^{-1} , representing a 27.7 % increase compared to the starting point with no added $Ca²⁺$ [\(Fig.](#page-8-15) 5C). In prior experiments, the concentration of Ca²⁺ generated through the hydrolysis of powdered oyster shell in solution approached 190 mg L⁻¹ (Fig. 2B) , leadin g to enhanced se d ime ntation effe ctiveness attributed to ce llula r flocculation . A plausibl e expl anation wa s that an exce ssive amount of flocculant su rpassin g th e optima l leve l coul d ge nerat e an ex cess of po s itive charges, thereb y st abili zin g th e su spended cell pa rticles through charge repulsion and steric hindrance. Conversely, higher algal cell concentrations require more Ca^{2+} to promote flocculation. In industrial production processes, microalgae cultivation is predominantly co nducted in open racewa y ponds. Fo r larg e -scal e ha rvesting, chem ica l flocculants are commonly utilized, but their residues can cause contamination in subsequent microalgae cultivation processes. From an enviro nme nta l an d su stainable pe rspective , oy ste r shel l po wders ar e no n toxic, no nco rrosive , an d easy -to -handle , ma kin g them a promisin g al ternative to chemical flocculants in high NH_4 ⁺ environments.

4 . Conclusion s

This study evaluated the effects of powdered oyster shell on microalgae growth and harvesting in high NH_4^+ medium. Powdered oyster shel l effe ctively functioned as a li min g agen t an d su ppl eme nta l ca rbo n source for microalgae growth, achieving a biomass production of up to 2.36 g/L in high NH_4^+ medium. Furthermore, powdered oyster shell also served as a bi o -flocculant , pr omo tin g th e aggr egation of microa l ga e fo r bi omass ha rvesting. In co ncl usion , this research pr esent s a promising strategy to enhance biomass production and cost-effective harvesting of microalgae in high NH_4^+ medium by leveraging powdere d oy ste r shel l as a li min g agent, su ppl ement ca rbo n source , an d bi o flocculant .

CRediT authorship contribution statemen t

Jikang Sui: Writing – review & editing, Writing – original draft, Va l idation , Methodology, Inve stigation , Fo rma l anal ysis, Data cura tion, Conceptualization. **Yuxuan Cui:** Methodology, Investigation, Formal analysis. **Jinku Zhang:** Methodology, Investigation, Formal analysis. **Shiyan g Li :** Methodology, Inve stigation , Fo rma l anal ysis. **Yu e Zhao :** Methodology, Inve stigation , Fo rma l anal ysis. **Mingka i Bai:** Methodology, Investigation, Formal analysis. **Guangxin Feng:** Writing – review & editing, Visualization, Validation, Methodology, Formal analysis. Haohao Wu: Writing – review & editing, Supervision, Resources, Pr oject admi nistr ation , Fundin g acqu isition .

Declaratio n of competin g interest

The authors declare that they have no known competing financial inte rests or pe rsona l relationship s that coul d have appeared to infl u ence th e work reported in this paper.

Data availability

Th e data that ha s been used is co nfide ntial .

Fig. 5. (A) The settling effect of the solution after standing for 3 h. (B) Effect of consecutive treatment with oyster shells on settling efficiency and zeta-potential value. (C) and (D) Flocculation efficiencies of CaCl₂ at three cell concentrations of C. reinhardtii. Data are shown as means \pm standard error based on triplicate biological analysis($n = 3$). There is no statistical significance.

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Appendix A . Supplementar y data

Su ppl eme ntary data to this articl e ca n be foun d online at https:// doi.org/10.1016/j.biortech.2024.130904 .

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J. Su i et al

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